

Page 1

В

Mounting Channel

Start Date:

Revision ID:

Item Name:

7/17/09

Start Qty: 22.00

Req'd Qty: 22.00



Accept

Setup Start

Stop



Required Date: 7/28/09



Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

Date:

Date: 09-07-1 3Tooling:

Date:

Date:

Start Run

Stop



Sequence ID/ Work Center ID **Operation Description**

Revision Nbr

Set Up/ **Run Hours**

SPC (Y/N):

Draw Number Draw Plan Rev.

Accept Qty Code

Reject Qty

Stamp Number

Draw Nbr

D2585 Rev B

QC:

FLOW WATER JET

Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D2585

Dwg Rev: 2-Deburr if necessary 0.00

0.00

B 9-7-22

110

QC2- Inspect parts off machine FAI/FAIB

0.00

1B9-7-00

QC

Quality Control

Memo

0.00

120

Quality Control

QC8- Inspect parts - second check

Memo

0.00

Collabo

Dart Aerospace Ltd

Dait Aerospace Liu											
W/O:			WORK ORDER CHANGES								
DATE	STEP	PRO	CEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
			·								
Part No		PAR #:	Fault Category:	NCR: Ye	es No DC	A:	Date:				
				QA	: N/C Close	ed:	Date: _				

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B			A	A		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector		
							-			
						,				
			·							

Work Order ID 50544

В

July 14, 2009 3:01:46 PM



Page 2

Item ID:

D2585

Accept

Setup Start

Stop



Revision ID: Item Name:

Start Date:

Mounting Channel

Start Qty: 22.00 7/17/09

Required Date: 7/28/09

Req'd Qty: 22.00

QC: _____ Date:



Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

SPC (Y/N):

0.00

0.00

Date:

Date:

Start Run

Stop

Sequence ID/ Work Center ID Operation Description

Small Fab

Small Fab

Small Fab

130

Memo

Deburr if necessary

Set Up/ **Run Hours**

Draw Number

Draw Plan Rev. Code

Accept Qty

Reject Qty

Reject Number Stamp

140

Brake NC

Brake NC

NC BRAKE

Memo

Form as per Dwg D2585

QC5- Inspect part completeness to step on W/O

0.00

0.00

8609/02/23

150

Memo

2) 5 07/07/03

0.00

Quality Control

Dart Aerospace Ltd											
W/O:			WORK ORDER CHANGES								
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
								:			
Part No:		PAR #:	Fault Category:	NCR: Yes	s No DQ	A :	Date: _	 			
				QA:	N/C Close	d:	Date:				
NCR:			WORK ORDER NON-CON	IFORMANCE (NO	R)	-					

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B				A			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			

Work Order ID 50544

В

July 14, 2009 3:01:46 PM



Page 3

Item ID:

D2585

Accept



Setup Start

Stop



Revision ID: Item Name:

Mounting Channel

Start Date:

Required Date: 7/28/09

7/17/09

Start Qty: 22.00

Operation

Description

Req'd Qty: 22.00



Cust Item ID: Customer:

Draw

Number

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/

Work Center ID

160

Identify as per dwg & Stock Location: 3

Set Up/ Run Hours

0.00

Draw Rev.

Plan Code Accept

Reject Reject

Insp.

Packaging

Memo

0.00

Qty Qty Number

Stamp

Packaging

170

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Dart Ae	rospace Ltd							t.
W/O:			WORK ORDER	CHANGES			* *	,
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								*
Part No	•	PAR #:	Fault Category:	NCR: Ye	s No DQ	A:	Date: _	
				QA	N/C Close	d:	Date: _	
NCR:			WORK ORDER NON-COM	IFORMANCE (NO	CR)			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B	Verification	Annessal				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
		.								
						:				
	ł									

Status

Required Date: 7/28/09

Required Qty: 22.00

Date

Issued

-Picklist Print

July 14, 2009 3:01:45 PM

Work Order ID: 50544

Parent Item:

D2585RevB

Parent Item Name: Mounting Channel

Component Item ID/

Comments:

Item Name

Replacement Mfg/

Item ID

Purch

Purchased

Bin Primary Item Location

No

Last Location

Route Seq ID

100

Unit of Measure Hand sf

45.8000

Qty on

0.3636

Start Date: 7/17/09 Start Qty: 22.00

Remaining

Qty To Pick Issued

Qty

M304S14GA

304SS sheet .080

Warehouse

Loc Qty

45.8

Loc Code

Location

Main Warehouse

MAT

110993

45.8

11093 B 9-7-7



Dart Aerospace Ltd

	Zuri Ale Para Liu										
W/O:		WORK ORDER CH	WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:					
			QA:	N/C Close	d:	Date:					

	WORK ORDER NON-CONFORMANCE (NCR)								
	Description of NC		Varification	Ammental	Ammanual				
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector		
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						•			
	STEP	STED Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Initial Action Description Sign & Section C	STEP Description of NC Section A Initial Chief Eng Chief		

DART AEROSPACE LTD	Work Order:	50544
Description: Mounting Channel	Part Number:	D2585
Inspection Dwg: D2585 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.590	+/-0.010	2.593	X			
0.875	+/-0.010	,875	×			
0.078	+/-0.010	(હો)	y_			
Ø0.191	+0.005/-0.001	, 193	Ø			
		}				·

Measured by:	Audited by:	2	Prototype Approval:	N/A
Date: (9-7-2)	Date:	odulaz	Date:	N/A

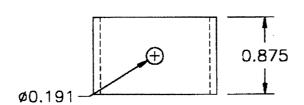
Rev	Date	Change	Revised by	Approv <i>e</i> d
Α	06.08.29	New Issue	KJ/JLM	
			• (7	7-7

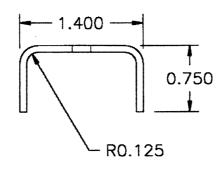




DESIG	N	DRAWN BY	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT, C		
CHEC	(ED)	APPROVED(DRAWING NO.		REV. B
13,	$ $ ι_c	BW	D2585	SHEET	1 OF 1
DATE			TIME		SCALE
96:07:11			MOUNTING CHANNEL		1:1
В		97:03:14	ADD FLAT PATTERN		

RELEASED 97/02/14 DED

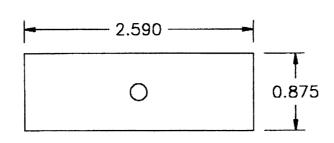




SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 50544

FLAT PATTERN

MF 09-07-15



MATERIAL: 304/316 SS, 14 GAUGE (0.078)